Gary L. Hoffman, P.E. Chief Engineer for Highway Administration Pennsylvania Department of transportation 400 North Street Harrisburg, PA 17103

Dear Mr. Hoffman:

Your June 4 letter to Mr. Richard Powers of my staff requested Federal Highway Administration acceptance of a bridge rail design called the Pennsylvania Bridge Barrier. This design is similar to the currently accepted BR27C Test Level 4 (TL-4) bridge railing, but is 50 inches high and consists of two TS 5 x 4 x 5/16 rails supported by W8 x 28 posts on 7.5-foot centers. The support posts are bolted to a 24-inch tall reinforced concrete parapet that is 18 inches wide. The centers of the two rails are 35 inches and 48 inches above the bridge deck and in the same vertical plane as the concrete parapet.

To support your request, you also sent copies of a report entitled "Pennsylvania Bridge Rail – TL-5 Barrier" that included an analytical comparison of your proposed design with the Texas HT barrier and with a 42-inch tall F-shape barrier. Both of the latter are considered to be TL-5 designs based on full-scale crash testing. The analysis procedure was reviewed by our bridge engineers and found to be appropriate. One minor suggestion offered was that you consider using the same size anchor bolts on the field side of the post base plates as on the traffic side to minimize the potential for construction errors.

Based on staff review, I agree that the Pennsylvania Bridge Rail, as described above, is equivalent to an NCHRP Report 350 TL-5 design and it may be used on the National Highway System where such use is deemed appropriate by a highway agency. When you have finalized your drawing, please send an electronic copy in pdf format to Mr. Powers so it can be added to our safety hardware website.

Sincerely yours,

(original signed by Carol H. Jacoby)

Carol H. Jacoby, P.E. Director, Office of Safety Design

### COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF TRANSPORTATION

www.dot.state.pa.us



May 4, 2004

Federal Highway Administration 228 Walnut Street, Room 558 Harrisburg, PA 17101-1720 Attention: Mr. James Cheatham Division Administrator

RE: Redesign of PA Bridge Rail, Transition Details, Special Provisions, and Changes to BC and BD Drawings

Dear Mr. Cheatham:

This letter is to request final approval for the TL-5, PA Barrier including our Bridge and Roadway standard drawings and special provisions which incorporates comments from the previous clearance transmittal dated February 11, 2004. We also request final approval to fully implement the PA Bridge Barrier. The following items are included in this submission:

- Bridge Design and Construction Standards, BD-610M, BC-712M, and BC-713M
- Roadway Construction Standard, RC-50M
- Special Provisions associated with the PA Bridge Rail and transitions which eventually will become part of the Department's Publication 408 Specification
- Transition details for PA Bridge Rail to PENNDOT 42" F-Shape Barrier, for approval as an acceptable alternate standard detail. These details were used on the Fort Pitt Bridge in Pittsburgh and were previously approved for the subject structure by FHWA.

Some key highlights of the changes to the PA Bridge Barrier are depicted below:

- Weld type for the bends at the ends of barriers have been revised to a miter weld detail since the previous detail was very difficult to construct.
- As per our discussion with William Williams, a second mid-span bracket was added to the Mid-span Tube Assembly for changing the test level of the Thrie-Beam to PA Bridge Barrier Transition from TL-3 to a TL-4. We request the proposed transition be granted TL-4.

Mr. James Cheatham May 4, 2004 Page 2

- Toggle bolts have been replaced with threaded anchor studs for the handrail attachment.
- For the rail splice detail, the stainless steel drive-fit pin was replaced with a welded stud to resolve a constructability issue associated with looseness at the splice.
- The base plate dimensions were increased to allow clearance between the anchor bolt nut and the fillet weld.

Also, we request your concurrence to publish Change #2 to Publication 219M (BC Drawings) and Change #1 to Publication 218M (BD Drawings). These changes include the implementation of the new Bulb Tee P/S girders developed by the Prestressed Committee for Economical Fabrication, the initial release of Steel Girder Bridges Lateral Bracing Criteria and Details, BD-620M, and multiple minor corrections (copies attached). These changes were previously sent via our February 10, 2004, Clearance Transmittal.

We appreciate your concurrence and any comments on the attached submission.

If you have any questions, please call Bryan Spangler, P.E. at 717-783-5347.

Attachments

Sincerely,

M. G. Patel, P.E.

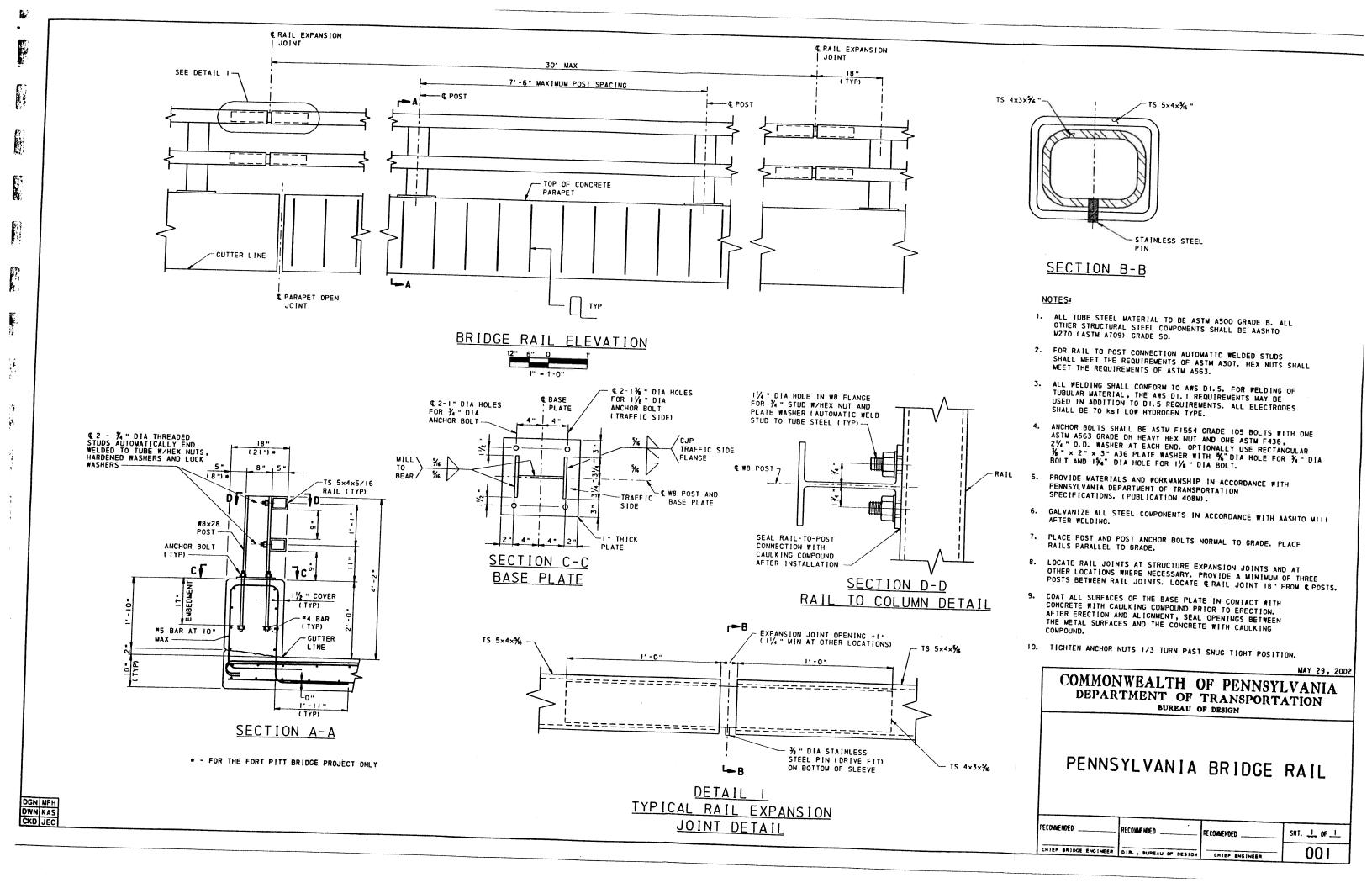
Chief Engineer for Highway Administration

eral Highway Administration

Mr. James Cheatham May 4, 2004 Page 3

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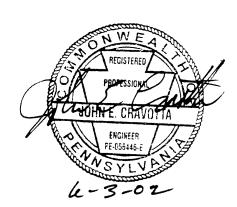
cc: G. L. Hoffman, P.E., 8<sup>th</sup> Floor, CKB D. A. Schreiber, P.E., 7<sup>th</sup> Floor, CKB R. Scott Christie, P.E., 7<sup>th</sup> Floor, CKB Bryan J. Spangler, P.E., 7<sup>th</sup> Floor, CKB Anthony J. McCloskey, P.E., 7<sup>th</sup> Floor, CKB



### Comparison of the Proposed PA Bridge Rail and the BR27C Bridge Rail

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	Appendix D:	AASHTO Railing Calculations	
	Appendix E:	Design Calculations for Details	



### Comparison of the Proposed PA Bridge Rail and the BR27C Bridge Rail

### 1.0 Introduction

This submission provides documentation for the acceptance of the PA Bridge Rail as a viable TL-5 traffic barrier. The information in this document demonstrates the similarity in geometry to the crash tested BR27C rail and provides calculations that indicate the increased capacity of the PA Bridge Rail is able to resist the TL-5 rated loads.

The development of this rail was initiated for use by the Pennsylvania Department of Transportation District 11-0 on the Fort Pitt Bridge, spanning the Monongahela River at the Point in Pittsburgh, Pennsylvania.

The River Life Task Force, a local public interest group concerned with development of the riverfronts in Pittsburgh, determined that there was public support for a bridge railing that would afford better views of the city and rivers than the 42-inch concrete F-Shaped barrier originally specified. Development of the PA Bridge Rail was a joint effort by the River Life Task Force, Dr. Sunil Saigal, HDR Engineering, and the Pennsylvania Department of Transportation.

The intent of this design is to provide a more appealing barrier for the Fort Pitt Bridge and to establish this traffic barrier as a standard TL-5 barrier for use on bridges throughout the Commonwealth of Pennsylvania.



### 2.0 Geometry

The PA Bridge Rail was modeled as a strengthened BR27C. The crash tested BR27C bridge rail could not be used directly because it has a rated capacity of TL-4. A stronger TL-5 barrier is required for the Fort Pitt Bridge Project, as well as for numerous other bridges owned by the Pennsylvania Department of Transportation.

The BR27C detailing was maintained wherever possible, but revisions have been made to enhance detailing or performance. Welded studs have been used for the rail to post connections to eliminate the snag points of the bolt heads on the face of the rails. The use of bolts at the rail expansion joints has also been eliminated for this reason.

Details of the proposed PA Bridge Rail are presented in Appendix A and can be compared with the sketches of the BR27C contained in Appendix B. The concrete parapet height of 24 inches remains the same. The total height of the rail has been increased from 42 inches to 50 inches with a second rail added, and other components have been strengthened. The post is a W section (W8x28 in lieu of a TS4x4 square tube) that provides greater bending capacity and the rails were increased to TS5x4x5/16 rectangular tubes from the TS4x3x1/4 used for the BR27C. The anchor

bolts have also been increased to 1 1/8 inch diameter ASTM F1554 Grade 105 anchor bolts on the tension side of the rail.

The width of the concrete wall portion of the barrier has been increased to 18 inches from 10 inches and the reinforcement steel has also been increased to #5 bars spaced at 10 inches nominal (vs. #4 @ 8") in the transverse direction and eight (8) #4 bars (vs. 6 - #4 bars) longitudinally.

The separation of rail elements for the PA Bridge Rail have been calculated and plotted on the AASHTO charts. The calculations and charts are contained in Appendix C. All of the checks from AASHTO A13.1.1 are shown to be acceptable for the PA Bridge Rail. Rail-to-post contact is 31% and the ratio of rail contact width to height is 0.64. These parameters, coupled with a setback of 5 inches and a vertical clear opening between rails of 9 inches, indicate that the PA Bridge Rail is a geometrically acceptable rail.

It should be noted that for the Fort Pitt Bridge Project only, the width of the concrete portion of the PA Bridge Rail will be 21 inches. This widened base matches the base width of the barrier originally detailed for the project. Thus, the overall bridge width and gutter-to-gutter dimensions will not change. This will require fewer detailing changes to be made in incorporating the PA Bridge Rail details into the already-completed Fort Pitt Bridge plans. The same type, spacing and size reinforcement bars will be used in the widened concrete section, modified only for the increased barrier width.

### 3.0 Strength

The PA Bridge Rail has been designed as a TL-5 traffic barrier. Calculations supporting this capacity are contained in Appendix D. Since the BR27C is a TL-4 barrier, a direct comparison of strength is not appropriate; however, a comparison is made with the 42-inch F-shape barrier and the Texas HT Barrier.

	Table 1	
Barrier (Combined Rail and Concrete)	Resultant Strength at Midspan	Resultant Strength at / near Joint
PA Traffic Rail (Rail and Concrete)	459 kips	331 kips
Texas HT	276 kips	245 kips
42-inch F-shape	136 kips	152 kips
PA Traffic Rail (Minimum – Steel Rail only)	126 kips	127 kips
AASHTO TL-5 Requirement	124 kips	124 kips

Note that the steel rails and post portion of the PA Bridge Rail have been designed to resist the entire 124 kip design load. Once coupled with the strength of the concrete barrier portion, the capacity of the whole system is well in excess of the AASHTO requirements.

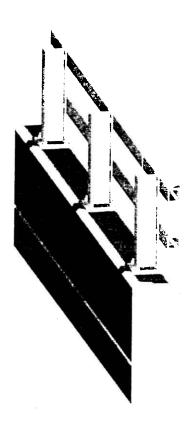
Typical bridge deck overhangs are designed using PENNDOT's Bridge Design Standards BD-601M, which are based on the AASHTO LRFD code requirements. The overhang designs

in this standard provide a capacity adequate for the standard 42-inch F- shape, a TL-5 barrier. The deck overhangs designed with BD-601M are appropriate for used with the PA Bridge Rail because the base width is similar to the F-shape (1'-6" vs. 1'-5 1/4") uses the same nominal transverse reinforcement.

All connections and details have been designed in accordance with the AASHTO LRFD code and these calculations are included in Appendix E. Designed items include rail-to-post connection, post-to-base plate connection, anchor bolts, anchor bolt embedment, and rebar development. All components have been found to have adequate capacity for the AASHTO TL-5 loadings.

### 4.0 Summary

Based on comparison to the BR27C and other TL-5 rated barriers, the PA Bridge Rail described in this submission has effective geometry, good detailing and adequate strength to be classified as a TL-5 traffic barrier.



## Appendix A Proposed PA Bridge Rail (TL-5)

# Appendix B Crash Tested Comparison Barrier: BR27C

# FHWA BRIDGE RAIL MEMORANDUM, MAY 30, 1997: PART 1, 2 & 3 COMBINED AND SORTED BY TYPE

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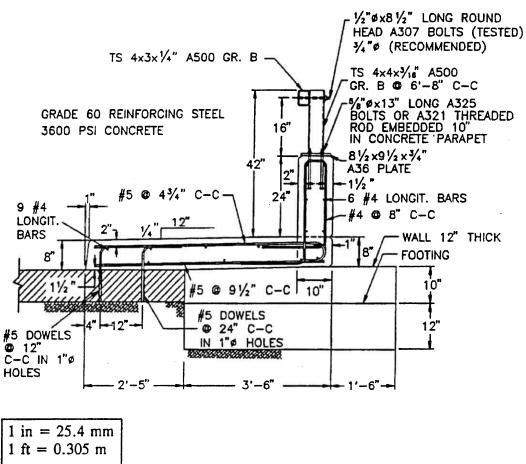


Figure B7.28. BR27C Bridge Railing with Sidewalk (8,40,42).

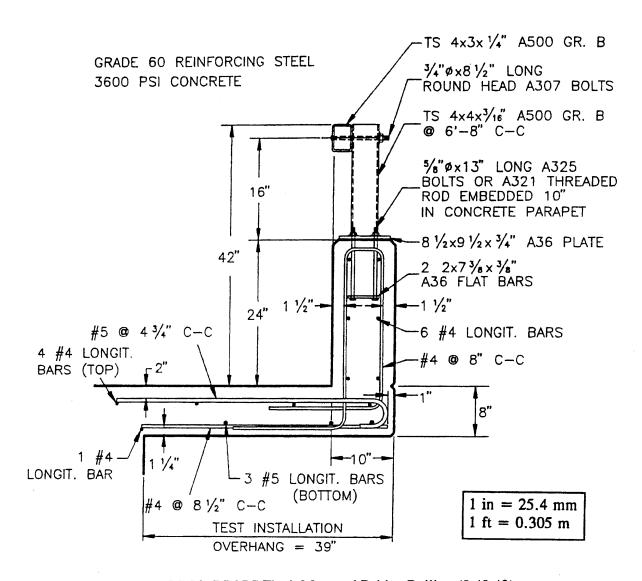


Figure B7.29. BR27C Flush Mounted Bridge Railing (8,40,42).

# Appendix C Separation of Rail Elements: AASHTO A13.1.1

### **SPECIFICATIONS**

BR27C HIGH POTENTIAL 15 Bridge rails in this area = VERTICAL CLEAR OPENING (in) have met NCHRP 230 safety evaluation guidelines. PREFERRED 10 LOW POTENTIAL PA BRIDGE RAIL RAIL 5 -POSTS 0 10 5 S = POST SETBACK DISTANCE (in)

Figure A13.1.1-2 - Potential for Wheel, Bumper, or Hood Impact with Post

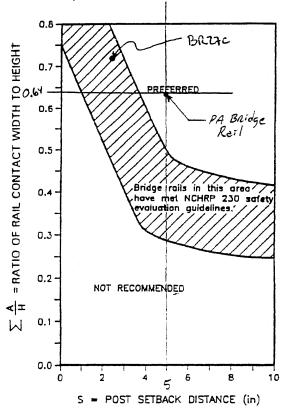


Figure A13.1.1-3 - Post Setback Criteria

### COMMENTARY

(A13.1) S=5"

PA Bridge Rail O.K.V

$$\frac{84}{4}$$
,  $\frac{32}{50}$  · 0.64

PA Bridge Reil O.K.V

## Appendix D AASHTO Railing Calculations

### (a) Conversion Factors

$$1 \text{ kip} = 4.45 \text{ kN}$$

$$1 \text{ ft.} = 304.8 \text{ mm}$$

### (b) PLASTIC BENDING BETWEEN POSTS: Single Span Failure Mode

Design Forces for Traffic Railings (from Table A 13.2-1)

Railing Test Level – 5 (TL-5)

Transverse Load:

$$F_t = 550,000 \text{ N} = 124 \text{ kips}$$

Distributed Length: 
$$L_t = 2440 \text{ mm} = 8.0 \text{ ft.} = 96 \text{ in.}$$

Longitudinal Load: 
$$F_L = 183,000 \text{ N} = 41 \text{ kips}$$

Barrier Post

Post = W8x28

Center to Center Spacing Between Posts: S = 7ft. 6in. = 90.0 in.

$$S = 7 \text{ft. 6in.} = 90.0 \text{ in}$$

Width of Post:

$$b_f = 6.5$$
 in. (from AISC manual)

Clear Spacing Between Posts:

$$C_L = S - b_f = 90.0 - 6.5 = 83.5 \text{ in.}$$

Barrier Rails

Top Tube:

Plastic Modulus:

$$Z_x = 8.24 \text{ in}^3$$

$$Z_y = 7.05 \text{ in}^3$$

$$Z_x = 8.24 \text{ in}^3$$
  $Z_y = 7.05 \text{ in}^3$  (from AISC manual)

 $Z_x$  applicable

Yield Strength:

$$F_{yt} = 46 \text{ ksi}$$

Plastic Moment: 
$$M_{ptop} = Z_x * F_{yt} = 46 * 8.24 = 379 \text{ kip.-in.}$$

Bottom Tube: 5 x 4 x 5/16"

Plastic Modulus:

$$Z_x = 8.24 \text{ in}^3$$

$$Z_x = 8.24 \text{ in}^3$$
  $Z_y = 7.05 \text{ in}^3$  (from AISC manual)

 $Z_x$  applicable)

Yield Strength:

$$F_{yt} = 46 \text{ ksi}$$

Plastic Moment:

$$M_{pbot} = Z_x * F_{yt} = 46 * 8.24 = 379 \text{ kip.-in.}$$

Total Tube Plastic Moment =

$$M_{p} = M_{ptop} + M_{pbot}$$

$$= 379 + 379 = 758 \text{ kip.-in.}$$

Flexure Resistance Factor:

$$\phi_{\rm f} = 1.0$$

(Section 6.5.5)

Total Ultimate Resistance (nominal resistance of the railing):

 $R_1$ 

Derived from Eqn. A13.3.2-1 for a single span failure mode with plastic hinges at end of post

$$R_1 = \phi_f * 16. * M_p / (2. * S - L_t)$$
  
= 1.0 \* 16. \* (758) / (2. \* 90 - 96)  
= 144 kips.

$$F_t = 124 \text{ kips}$$

 $R_1 > F_t$ , OK

Location of center line of top railing:

$$H_{top} = 48.0$$
 in (from Figure 1)

Location of center line of bottom railing:

$$H_{bot} = 35.0$$
 in (from Figure 1)

Location of Resultant R<sub>1</sub>:

 $Y_1$ 

$$Y_1 = (M_{ptop} * H_{top} + M_{pbot} * H_{bot}) / M_p$$
  
=  $(379 * 48 + 379 * 35) / 758$   
= 41.5 in.

### (c) Check Post - Bending Capacity at the base

Post = W8x28

Flexure Resistance Factor:

$$\phi_{\rm f} = 1.0$$

(Section 6.5.5)

Plastic Modulus:

$$Z_{px} = 27.2 \text{ in}^3, Z_{py} = 10.1 \text{ in}^3$$

$$Z_{py} = 10.1 \text{ in}^3$$

Yield Strength:

$$F_{yp} = 50.0 \text{ ksi}$$

Transverse Plastic Moment Capacity:

$$M_{px} = Z_{px} * F_{yp}$$

Longitudinal Plastic Moment Capacity:

$$M_{py} = Z_{py} * F_{yp}$$

$$= 10.1 * 50.0 = 505 \text{ kip.-in.}$$

Moment Arm:

$$Arm = Y_1 - t_{plate} - H_{concrete}$$

$$= 41.5 - 1.0 - 24.0 = 16.5 \text{ in.}$$

Point Load in x-direction Due to Post Bending Capacity: Pbendx

$$P_{bendx} = M_{px} / Arm$$

$$= 1360 / 16.5 = 82 \text{ kips}$$

Point Load in y-direction Due to Post Bending Capacity: Pbendy

$$P_{bendy} = M_{py} / Arm$$

$$= 505 / 16.5 = 31 \text{ kips}$$

### (d) Check Post - Anchor Capacity

Concrete Bearing Resistance Factor:

$$\phi_{\rm b} = 1.0$$

(Sec. 6.5.5)

Bolt Tension Resistance Factor:

$$\phi_t = 0.8$$

(Sec 6.5.5 and 6.5.4.2)

Anchor Bolt: 1-1/8" ASTM F 1554 Grade 105 anchor bolt (traffic side of barrier)

Ultimate Bolt Strength:

$$F_{ua} = 125 \text{ ksi}$$

Bolt Diameter:

$$D_a = 1.125 \text{ in.}$$

$$A_b = \pi * D_a^2 / 4$$

$$= \pi * (1.125)^2 / 4 = 0.9940 \text{ in}^2$$

Anchor Bolt: 3/4" ASTM F 1554 Grade 105 anchor bolt (outside face of barrier)

Ultimate Bolt Strength:

$$F_{ua} = 125 \text{ ksi}$$

Bolt Diameter:

$$D_a = 0.75 \text{ in.}$$

17

$$A_b = \pi * D_a^2 / 4$$

$$=\pi * (1.125)^2 / 4 = 0.4418 \text{ in}^2$$

Number of bolts in x-direction: 
$$n_{ax} = 2$$
 1-1/8 "diameter bolts

Bolt Tension in x-direction:

$$T_{ux} = n_{ax} * \phi_t * 0.76 * A_b * F_{ua}$$

Number of bolts in y-direction:  $n_{ay} = 1 - 1/8$  "diameter bolt, 1 3/4" diameter bolt

Bolt Tension in y-direction:

$$T_{uy} = n_{ay} * \phi_t * 0.76 * A_b * F_{ua}$$

$$= 0.8 * 0.76 * (0.994 + 0.4418) * 125$$

Point Load Due to Anchor Capacity in the x-direction:

Panchorx

Compression is taken by the post flange

Post flange thickness = 7/16 in.

Flange to flange distance  $d_f = 8$  in.

$$P_{anchorx} = T_{ux} (d_p - t_f) / (Y_1 - H_{concrete})$$

$$= 151 * (8 - 7/16) / (41.5 - 24.0)$$

$$= 65 \text{ kips}$$

Point Load Due to Anchor Capacity in the y-direction:

Panchory

Compression is taken by the post section

Width of flange  $b_f = 6.5$ "

Flange to flange distance  $d_f = 8$  in.

$$P_{anchory} = T_{uy} (b_f /2+1.5) / (Y_1 - H_{concrete})$$

$$= 109 * (6.5/2+1.5) / (41.5 - 24.0)$$

$$= 29.6 \text{ kips}$$

Controlling Post Capacity:

$$P_{px} = min(P_{bendx}, P_{anchorx}) = min(82 \text{ kips}, 65 \text{ kips}) = 65 \text{ kips}$$

$$P_{py} = min(P_{bendy}, P_{anchory}) = min(31 \text{ kips}, 30 \text{ kips}) = 30 \text{ kips}$$

### (e) Critical Wall Nominal Resistance: R

Failure does not involve the end post of a segment

For failure involving an odd number of railing spans, N, Eqn. A13.3.2-1

$$R = [16 * M_p + (N-1) * (N+1) * P_p * S] / [2 * N * S - L_t]$$

For failure modes involving an even number of railing spans, N, Eqn. A13.3.2-2

$$R = [16 * M_p + N^2 * P_p * S] / [2 * N * S - L_t]$$

The results for various spans, N, are listed in the table below.

Number of Spans, N	Resistance R, kips
1	144
2	135
3	133
4	170
5	190
6	227

### Impact at the End of Rail of Segents that Causes the End Post to Fail

For any number of railing spans, N, Eqn. A.13.3.2-3

$$R = 2. * M_p + 2 * P_p * S * \sum_{i=1}^{N} i / [2 * N * S - L_t]$$

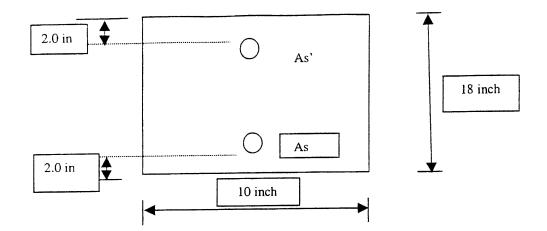
The results for various spans, N, are listed in the table below

Number of Spans	Resistance R, kips
1	158
2	139
3	162
4	191
5	221
6	252

Required Resistance  $F_t$  = 124 kips.

For failure spans N=1 to 6, the resistance requirements are met or exceeded by the capacity of the post and rail alone.

### (f) Calculation of M<sub>c</sub>



Area of reinforcing steel:

$$A_s = A_s' = 0.31 \text{ sq. in. } (1 \# 5 \text{ bars})$$

Diameter of reinforcing bars:

$$d_{bar} = 0.625$$
 in. for #5 bars

Concrete compressive strength:

$$f_c$$
' = 3.5 ksi

Steel yield stress:

$$F_y = 60 \text{ ksi}$$

Concrete Depth to Steel A<sub>s</sub>:

$$d = 18 - (2.0 + 0.625/2) = 15.6875$$
 in

Concrete Width:

$$b = 10 in$$

 $M_c$ 

Neglecting the contribution of steel As'

Tensile force = Compressive force for concrete section

$$A_s * F_y = a * b * 0.85 * f_c'$$

$$0.31*60$$
 =  $a*10*0.85*3.5$  gives  $a = 0.625$  in

gives 
$$a = 0.625$$
 in

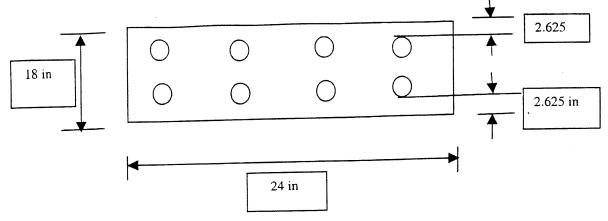
Moment resisted by the section:

$$M_c = A_s * F_y * (d - a/2)$$

$$= 0.31 * 60 * (15.6875 - 0.625/2) = 286 \text{ kip-in per } 10 \text{ inch width}$$

$$M_c = 286/12 * (12/10) = 28.6 \text{ kip-ft/ft}$$

### (f) Calculation of $M_{\text{w}}$



Area of reinforcing steel:

$$A_s = A_s' = 0.8 \text{ sq. in.} (4 \# 4 \text{ bars})$$

Diameter of reinforcing bars:

$$d_{bar} = 0.5$$
 in for #5 bars

Concrete compressive strength:

$$f_c$$
' = 3.5 ksi

Steel yield stress:

$$F_y = 60 \text{ ksi}$$

Concrete Depth to Steel As:

$$d = 18 - (2.625 + 0.5/2) = 15.125$$
 in

Concrete Width:

$$b = 24 in$$

 $M_{\rm w}$ 

Neglecting the contribution of steel As'

Tensile force = Compressive force for concrete section

$$A_s * F_y = a * b * 0.85 * f_c'$$

$$0.8 * 60$$
 =  $a * 24 * 0.85 * 3.5$  gives  $a = 0.67$  in

gives 
$$a = 0.67$$
 in

Moment resisted by the section:

$$M_w = A_s * F_y * (d - a/2)$$

$$= 0.8 * 60 * (15.125 - 0.67/2) = 710$$
 kip-in per 24 inch width

$$M_w = 710/12 * (12/24) = 29.6 \text{ kip-ft/ft}$$

### (g) Concrete Railing Resistance to Transverse load: $R_w$

For impacts within a wall segment

$$L_c = L_t/2 . + \text{sqrt}[(L_t/2)^2 + 8.* H * (M_b + M_w * H) / M_c]$$
  
Eqn. A13.3.1-2

$$R_{w} = [2./(2.*L_{c}-L_{t})] * [8.*M_{b} + 8.*M_{w}*H + M_{c}*L_{c}^{2}/H]$$
Eqn. A13.3.1-1

Substitute 
$$M_c = 28.6 \text{ kip.-ft./ft.}$$

$$M_w = 29.6 \text{ kip.-ft./ft.}$$

$$M_b = 0$$
. (no stiffening beam)

$$L_t = 8.0 \text{ ft.}$$

$$H = 2.0 \text{ ft.}$$

Then, 
$$L_c = 11.0 \text{ ft.}$$

$$R_w = 315$$
 kips.

For impacts at end of wall or a joint

$$L_c = L_t/2 . + sqrt[(L_t/2)^2 + H * (M_b + M_w * H) / M_c]$$

Eqn. A13.3.1-4

$$R_w = [2./(2.*L_c-L_t)] * [M_b + M_w * H + M_c * L_c^2 / H]$$

Eqn. A13.3.1-3

Substitute 
$$M_c = 28.6 \text{ kip.-ft./ft.}$$

$$M_w = 29.6 \text{ kip.-ft./ft.}$$

$$M_b = 0$$
. (no stiffening beam)

$$L_t = 8.0 \text{ ft.}$$

$$H = 2.0 \text{ ft.}$$

Then,  $L_c = 8.5$  ft.

$$R_w = 243$$
 kips.

### (h) Combination Concrete Parapet and Metal Rail

Flexural Strength of Metal Rail Over One Span:  $R_R = 144 \text{ kips}$ 

Height of Rail Resultant:  $H_R = 41.5$  inch

Flexural Strength of Metal Rail Over Two Spans:  $R_R' = 135 \text{ kips}$ 

Resistance of the post on top of the wall:  $P_p = 65 \text{ kips}$ 

Height of wall:  $H_w = 24$  inch

Vehicle Impact at Midspan

Ultimate Capacity of Wall:  $R_w = 315 \text{ kips}$ 

Resultant Strength:  $R_{combo} = R_R + R_{w}$ , (A.13.3.3-1)

= 144 + 315

= 459 kips

Effective Height:  $Y_{combo} = (R_R * H_R + R_w * H_w) / R_{combo}$  (A.3.3.3-2)

= (144 \* 41.5 + 315\* 24) / 459

= 29.5 inch

Vehicle Impact at Post

Ultimate Capacity of Wall:  $R_w = 243 \text{ kips}$ 

Reduced Wall Strength:  $R_w' = (R_w * H_w - P_P * H_R) / H_w$  (A.13.3.3-5)

= (243 \* 24 - 65 \* 41.5) / 24 = 131 kips

Resultant Strength:  $R_{combo} = P_P + R_R' + R_w'$  (A.13.3.3-3)

= 65 + 135 + 131

= 331 kips

Effective Height: 
$$Y_{combo} = (P_P * H_R + R_R ' * H_R + R_w ' * H_w) / R_{combo}$$

$$= (65 * 41.5 + 135 * 41.5 + 131* 24) / 331$$

$$= 34.5 \text{ inch}$$

Condition	Resultant Strength, kips
Condition	
Vehicle Impact at Midspan	459
Vehicle Impact at Post	331

Dimensions and properties for W8x28 (AISC LRFD Manual)

d = 8.0 in.

 $t_w = 5/16$  in.

 $b_f = 6.5 \text{ in.}$ 

 $t_f = 7/16$  in.

 $b_f/2t_f = 7.0$ 

Also, properties for steel

E = 29,000 ksi

 $F_v = 50 \text{ ksi } (345 \text{ Mpa})$ 

### Compact Section Check for W8x28

Compact section check is performed per Figure C6.10.4.-1, AASHTO code

 $D_{cp}$  = depth of the web in compression at the plastic moment = d/2 = 8/2 = 4.0 in.

$$2 D_{cp}/t_w = 2 \times 4 / (5/16) = 25.6$$

$$sqrt(E/F_y) = sqrt(29,000/50) = 24.1$$

Art. 6.10.4.1.2

$$[2 D_{cp}/t_w = 25.6]$$
 <  $[3.76 \text{ sqrt}(E/F_y) = 3.76 \text{ x } 24.1 = 90.6]$ 

O.K.

Art. 6.10.4.1.3.

$$[b_f/2t_f = 7.0]$$
 <  $[0.382 \text{ sqrt}(E/F_y) = 0.382 \text{ x } 24.1 = 9.2]$  O.K.

Art. 6.10.4.1.6a

$$[2 D_{cp}/t_w = 25.6]$$
 <  $[(0.75) 3.76 \text{ sqrt}(E/F_y) = 0.75 \text{ x } 3.76 \text{ x } 24.1 = 68] \text{ O.K.}$ 

$$[b_f/2t_f = 7.0]$$
 >  $[(0.75) 0.382 \text{ sqrt}(E/F_y) = 0.75 \times 0.382 \times 24.1 = 6.9]$ 

Go to Art. 6.10.4.1.6b

Art. 6.10.4.1.6b

$$[2 D_{cp}/t_{w+} 9.35 b_f/2t_f = 25.6 + 9.35 x 7 = 91.1]$$

$$[6.25 \text{ sqrt}(E/F_y) = 6.25 \text{ x } 24.1 = 151]$$

O.K.

Art. 6.10.4.1.7

 $L_b$  = height of post = 25 in = 25 x 25.4 mm = 635 mm.

 $r_y = 1.62 \text{ in.} = 1.62 \text{ x } 25.4 \text{ mm} = 41.1 \text{ mm}$ 

$$[L_b = 635 \text{ mm}]$$
 <  $[0.124 - 0.0759 (M_1/M_p)] [r_y E/F_y]$ 

$$= [0.124 - 0] [41.1 \times 29,000/50] = 2956 \text{ mm}$$
 O.K.

Use  $M_n = M_p$ .

### Shear Check for Post W8x28

 $V_u$  = Factored Shear Load = 65 kips

Check performed per Figure C6.10.7.1-1, AASHTO

$$D/t_w = 8/(5/16) = 25.6$$

[ 
$$D/t_w = 25.6$$
 ] < [  $2.46 \text{ sqrt}(E/F_y) = 2.46 \text{ x } 24.1 = 59.2$  ]

Use 
$$V_n = V_p = 0.58 F_y Dt_w$$

Factored Shear Resistance  $V_r = \phi_v \ V_n$ 

$$\phi_v = 1.0 \text{ (Art. } 6.5.4.2)$$

$$\phi_v V_n = \phi_v 0.58 F_v t_w = 1.0 \times 0.58 \times 50 \times 8 \times 5/16 = 72.5 \text{ kips}$$

$$[\phi_v V_n = 72.5 \text{ kips }] > [V_u = 65 \text{ kips }]$$
 O.K.

### Compact Section Check for W8x28

Refer Salmon and Johnson, Table 7.4.2, page 377

$$F_v = 50 \text{ ksi}$$

$$b_f/(2t_f) = 7.0$$

$$h_c/t_w = 22.2$$

$$(\lambda = b_f/(2t_f) = 7.0)$$
  $< (\lambda_p = 65/\text{sqrt}(F_y) = 65/\text{sqrt}(50) = 9.2)$  O.K

$$(\lambda = h_c/t_w = 22.2) < (\lambda_p = 640/sqrt(F_y) = 640/sqrt(50) = 90.5)$$
 O.K.

### Shear Check for Post W8x28

Depth of web = d = 8 in.

Thickness of Web =  $t_w = 5/16$  in.

For rolled beam, T = 6.125 in.

Refer Salmon and Johnson, Eq. 7.7.10, page 393

Ratio 
$$h/tw = T/t_w = 6.125/(5/16) = 19.6$$

Ratio 
$$418/\text{sqrt}(F_y) = 418/\text{sqrt}(50) = 59$$

$$(h/t_w = 19.6)$$
 <  $(418/sqrt(F_y) = 59)$  O.K.

Refer Salmon and Johnson, Eq. 7.7.11, page 394

$$A_w$$
 = Area of web = d  $t_w$  = 8 x 5/16 = 2.5 in.<sup>2</sup>

$$V_n$$
 = Nominal Shear Strength = 0.6  $F_{yw}$   $A_w$   
= 0.6 x 50 x 2.5 = 75 kips

$$\phi_{\rm v} = 0.9$$

$$V_u$$
 = Factored Shear Load = 65 kips

$$(\phi_v V_n = 0.9 \text{ x } 75 = 67.5 \text{ kips}) > (V_u = 65 \text{ kips})$$

O.K.

## Appendix E Design Calculations for Details

Project DA TROFFIR BORRIER	Computed //	Date 5/22/02
Subject Detail Design	Checked JLG	Date 5/24/02
Task Post to Reil Connection	Sheet	Of

Vertral Force; Fr = 80 k distributed over 40 st.

Ref: A13.2 [TL-5 Railing]

[98 LRED AASHTO]

80k+40f+ = ZK/f+ @ 1 post 2k/f+ 7.5'= 15 kips

15 Kips : 2 Studs = 7.5 K/stud.

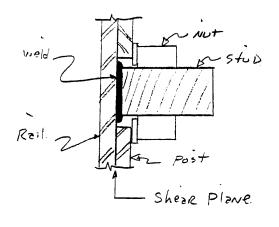
Ghas are remetiz n'elded, A307 grade stads.

Fu = 60 ksi, (6,4,3,1)

Tube will thickess = 5/16" 5/16" x3 = 15/16" .. Maxsize 7/8" & stud.

Stud capacity: \$ = 0.65 (6.5.4.2)

G.B.Z.7. Since the study will have a weld at the large, the threads will not be in the shear plane.



Try 3/4" & Full No RN = 0.48 Ab Ful No Ennie Ettot shear Planes of both Rn = 0.48 (0 442) (60/51)(1)

Rn = 0.48 (0.442) (60/451)(1) = 12.7 K

> Rn=18Rm = 0.65 (12,7K) = 8.3K

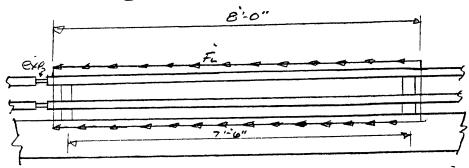
Regid = 7.5 k /stud < Rr = 8.3 k /stud VOK.

... Use 2-3/4" A307 studs per Reil to Post
Connection.



Project	DA TO	2 ffiz	Barrier	Computed	MA	Date	5/22/02
Project	Deteil	Desig		Checked	JLG	Date	5/24/02
Task	Post to	Reil	Connection	Sheet	2	Of	

Longitudinal Fonce, FL = 41 Kips A13.2 [TL-5 Railing] distributed over 8'



-Assume the continuous Rail will distribute this lead to two posts. This Assumption is conservative even if [Rails are continuous over 3 posts. : If load is centered over a post, it would be dist. over 3 posts - not 2,] : 4 Reil to post connections

2 studs per connection

4/11/(2.4) = 5,125 K/stad.

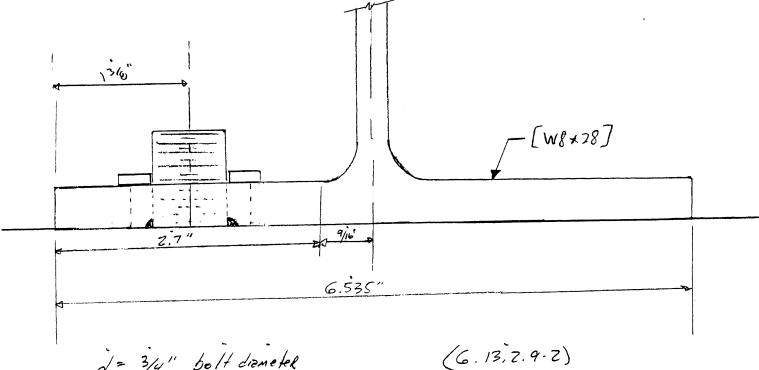
see Ventrial Funce Design Regid = 5,2 k/strd < Rr = 8,3 k/strd VOK.

1. 2-3/4" of A307 studs per Neil to Post Connection
To acceptable.

- Note: Since the study are grade Azor, they have been designed as a bearing connection. However, the post holes must be oversized to clear the stud weld. The oversized holes with the bearing connection will be accepted in this case because the Meximum design loed represents an extreme event (vehicle collision) and large displacements and deformations are expected. . SLIPPAGE of the bolts to engage will be eccepted. Bolt hole size: 3/4" + 2(1/6") + 1/4" = say 1/4" \$

- Provide Locking mechanism on stude Clock washers, locking compound

Project PA TRE FAR BERRICK	Computed	NH	Date 5/22/02
Subject Detail Design	Checked	IL6	Date 5/25/02
Task Post to Rail Connection.	Sheet	3	Of



Rr for the connected meterial is greater that the stud- capacity. VO.K.

HR

1	PA TRE HER BERRIER	Computed 1824	Date 5/23/02
Project Subject	Detail Design	Checked TLG	Date 5/25/02
Subject	Anchor Bolts.	Sheet	Of

- PRYING ON the Anchor bolts can be neglected based on the following Rationale:
  - 1. Geometry of base plate: The anchor bolts are loacated off the trps of the flange of the post. The post flange acts to stiffen the base plate to pesist the deformations that induce priving. I.e. the base plate will behave as a thicker plate because of the stiffening offect of the flange.
  - 2. The Anchor bolts have very long grip lengths (15±) when compared to short grip lengths of standard bolted connections. The long grip lengths will add exial flexibility to the anchor bolts, this Redicing the prying induced stress.

HR

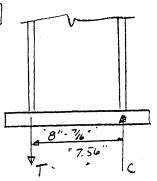
Project PA The HATE Bennier Computed MS/d Date 5/28/02

Subject Deter Design Checked JLG Date 5/28/02

Task Past to Base A Weld. Sheet 1 Of

Design weld for Limiting Capacity of Post.
-check for Frand FL

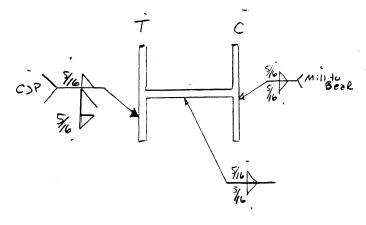
Post M = 66 k. 16.5: N=1089 kin 1089 K.in = 7.56" = 144 K Tension



144K = 22.2 K/in 2 too lange for EFL width 2 newsonable

too lange fin a Nessonable Size double fillet. Use CJP.

- To ensure full Mp of Post use CSP of Tension flange. Use double fillets on web and compression Plange.



- Check fillets for Fr and Fr Fr = 66 kips. neid metal: Rn = 0.6 dez Fexy (6.13.3.2. = 0.6 (0.8) (70ksi) = 33.6 ksi

Base Metal (6.13.5.3)

Rr = φ, 0.58 Åg Fy web γ Pos

= 1,0 (0.58) (0.285" · 8.06) 50ks

= 66.6 κιρς νοκ.

2- 5/6" fillets = 2.5/16" (0.707) - 33.6 ks; = 14.8 K/in
66 kips / 14.8 K/in = 4.5 in of Y double fillet on web. VOK.
5/16"

T	~	77	
r	7	K	

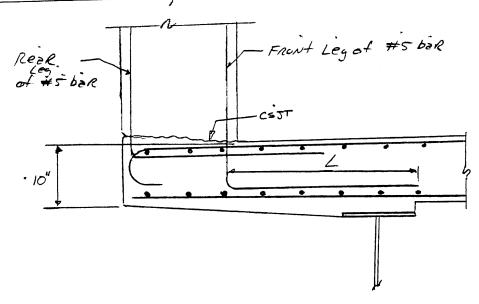
<u></u>	DA TREFFIC BERRIER	Computed Work	Date 5/24/02
Project Subject	Detail Design	Checked JLG	Date 5/28/02
Task	Post to Base P Weld	Sheet 2	Of

front (tension Plange) = CDP.

CEPECITY then double fillets.



Project PA TROFFIC RAIL	Compared 7 77	Date 5/22/02
	Checked FLG	Date 5/23/02
	Sheet	Of



# 5 standard hook. Ref. PENNDOT BRIDGE CONSTRUCTION STANDARDS BC-736M 1999

Deck Concrete 4000 psi

#5 bin Lah - 12"

for front Leg: All sides have at least 21/2" CLR cover: use 0.7 epoxy coated: use 1.2

Ldh = 12". 0.7-1.2 = 10.08"

Since deck is only 10" thick, this #5 bar cannot

be fully developed with a standard hook.

: Set hook length (1) as a development length: 1'-11"

Real Leg bail: Since bail is in compression under mex load 100% development @ const. joint is not required.

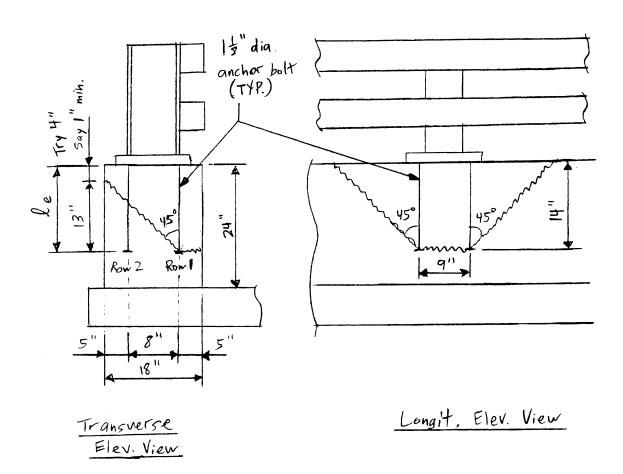
Use same length Leg (1'-11") as Frant Leg and hook at tap met to match BRZZC detailing.

### HR

ام ا	Fort Pitt Bi	ridge	Computed	JLG	Date	5/23/02
Project Subject		Barrier	Checked	JEC	Date	6/2/02
Task	Anchor Bolt	Embeddment	Sheet		Of	

### Determine Minimum Anchor Bolt Length

- Assume 45° slope failure from the tip of the bolt.
- Want crack to reach back face of parapet before it reaches the top face (see sketch below).



- Anchor bolts only in Rowl see tension, i. Row 2 anchor bolts are ignored.
- Assume anchor bolt embeddment,  $\underline{l_e = 17.0^{"}}$  (Does not include head of bolt.)

### HR

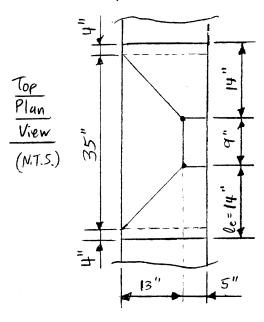
Project	Fort Pitt Bridge	Computed	JLG	Date	5/23/02
	Pennsylvania Barrier	Checked	JEC	Date	6/2/02
<u> </u>	Anchor Bolt Embeddment	Sheet	2	Of	7

### Pull out Strength of Concrete

- Reference PCI Manual, <u>Design and Typical Details of</u> <u>Connections for Precast and Prestressed Concrete</u> (1988)

### Case I: Truncated Pyramid Failure

= Failure planes are shown in sketches on previous sheet



$$A_{flat} = (5")(9") = 45 \text{ in}^{2}$$

$$A_{slope} = [9" + 2(5")] \sqrt{2}(13") + 2\sqrt{2}(13")(13") + 2\sqrt{2}(4")(18")$$

$$= 1031.0 \text{ in}^{2}$$

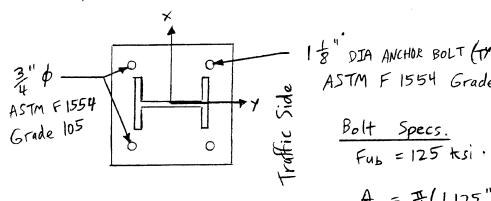
(PCI Eq. 4.11.5)

Design tensile strength = 
$$\Phi P_c = \Phi \lambda \sqrt{f_c'} \left( 2.8 \text{ Aslope} + 4 \text{ Aflat} \right)$$
  
=  $(0.85)(1.0) \sqrt{3500} \left[ 2.8(1031.0 \text{ in}^2) + 4(45 \text{ in}^2) \right]$   
 $\Phi = 0.85$   
 $\lambda = 1.0 \text{ for normal weight}$   
=  $154 \times 19 \text{ for two bolt group}$   
concrete  $(45.84.2)$   
 $f_c' = 3500 \text{ psi}$ 



Project Fort Pitt Bridge	Computed JLG	Date 5/22/02
Subject Pennsylvania Barrier	Checked JEC	Date 6/2/02
Task Anchor Bolt Tensile Capacity	Sheet	of 2

### Pennsylvania Barrier Plan View



Bolt Specs.  

$$F_{ub} = 125 \text{ ksi}$$
.  
 $A_b = \#(1.125")^2 = 0.994 \text{ in}^2$ .

### Factored Tensile Resistance for One Bolt (15"6)

$$T_r = \phi T_n$$
 (A 6.13.2.2)  
=  $\phi_+$  (0.76)  $A_b$   $F_{ub}$  (A 6.13.2.10.2)  
=  $(0.8)(6.76)(6.994 \text{ m}^2)(125 \text{ ksi})$  (A 6.5.4.2 4 6.5.5)  $\phi_+ = 0.8$   
=  $75.5 \text{ k/bolt}$ 

Factored Tensile Resistance For Two Bolts (bending about x axis) - Two 18" bolts in tension if bending occurs about x axis  $T_{r(btal)} = 2(75.5 \text{ k}) = 151 \text{ k} \text{ (x-direction)}$ 

HR

Project	Fort Pitt	Bridge	Computed JL6	Date 6/3/02
Subject	Pennsylvania	Barrier	Checked JEC	Date 6/3/02
Task	Anchor Bolt	Tensile Capacity	Sheet 2	of 2

$$A_b = \#(0.75")^2 = 0.442 \text{ in}^2$$

$$T_r = \phi T_n$$
 (A 6.13.2.2)  
=  $\phi_+$  (0.76)  $A_b$  Fub (A 6.13.2.10.2)  
=  $(0.8)(0.76)(0.442 \text{ in}^2)(125 \text{ t/si})$  (A 6.5.4.2)  $\phi_+ = 0.8$   
=  $33.6 \text{ k/bolt}$ 

Factored Tensile Resistance for Two Bolts (bending about y axis)

- One 18" bolt and one 3" bolt in tension

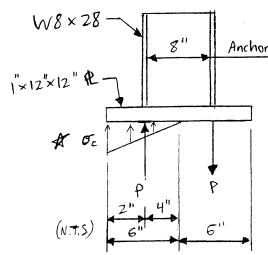
 $T_{r(total)} = 75.5 k + 33.6 k = 109.1 k (y-direction)$ 



lamon Fort Pitt Bridge	Computed	JLG	Date	5/24/02
Subject Pennsylvania Barrier	Checked	JEU	Date	6/2/02
Task Plate Capacity	Sheet	<u> </u>	Of	

### Check Bending in the Plate

- Max tranverse design force on post =  $66 \, \text{k}$ . This corresponds to the case where the  $18'' \, \Phi$  bolts are at full capacity in tension. Use max 2-bolt tension,  $P = 151 \, \text{k}$ , to determine the stress in the plate.



Anchor bolt spacing a Distance between flanges.

(Traffic Side)

- To determine or, assume that the centroid of the bearing pressure acts at the same location as P.

$$\sigma_c = \frac{2(151 \text{ k})}{(6'')(12'')} = 4.2 \text{ ksi}$$

\* Note: Assume bearing pressure varies linearly from center of plate to edge and is distributed across the entire width of the plate.

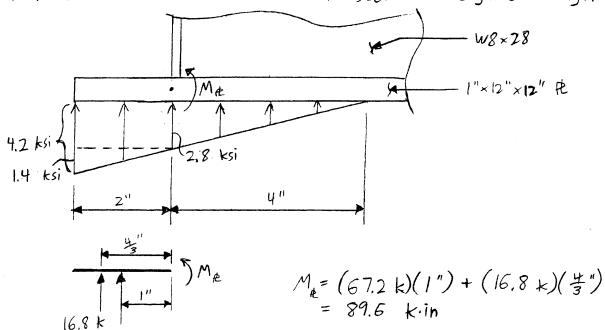
### Computation

### HR

oject	Fort Pitt Bridge	Computed JLG	Date	5/24/02
Subject	Pennsylvania Bartier	Checked JEC	Date	6/2/02
Task	Plate Capacity	Sheet	Of	2

### Check Bending in the Plate (cont.)

- Treat R as cantilever. Check stress at section at edge of flange.



$$\sum_{k=1}^{\infty} \frac{1}{6}bh^{2} = \frac{1}{6}(12^{n})(1^{n})^{2}$$

$$= 2 \text{ in}^{3}$$

$$\sigma_{R} = \frac{M_{R}}{S_{R}} = \frac{89.6 \text{ kin}}{2 \text{ in}^{3}} = \frac{44.8 \text{ ksi}}{2 \text{ in}^{3}} < F_{y} = 50 \text{ ksi}$$

$$\therefore OK$$

(for R in Flexure,  $\phi_f = 1.0$ )