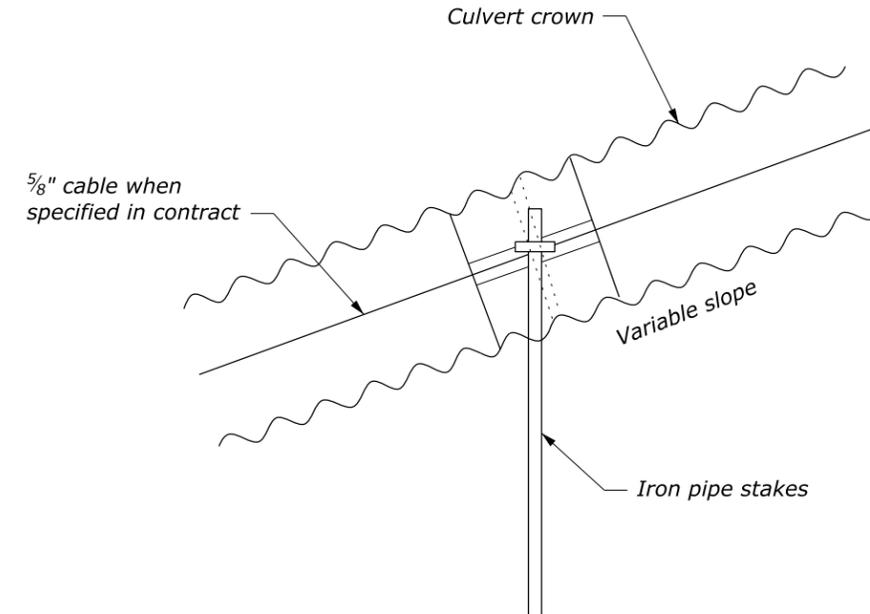


Measure length of coupling band parallel to the centerline of the pipe

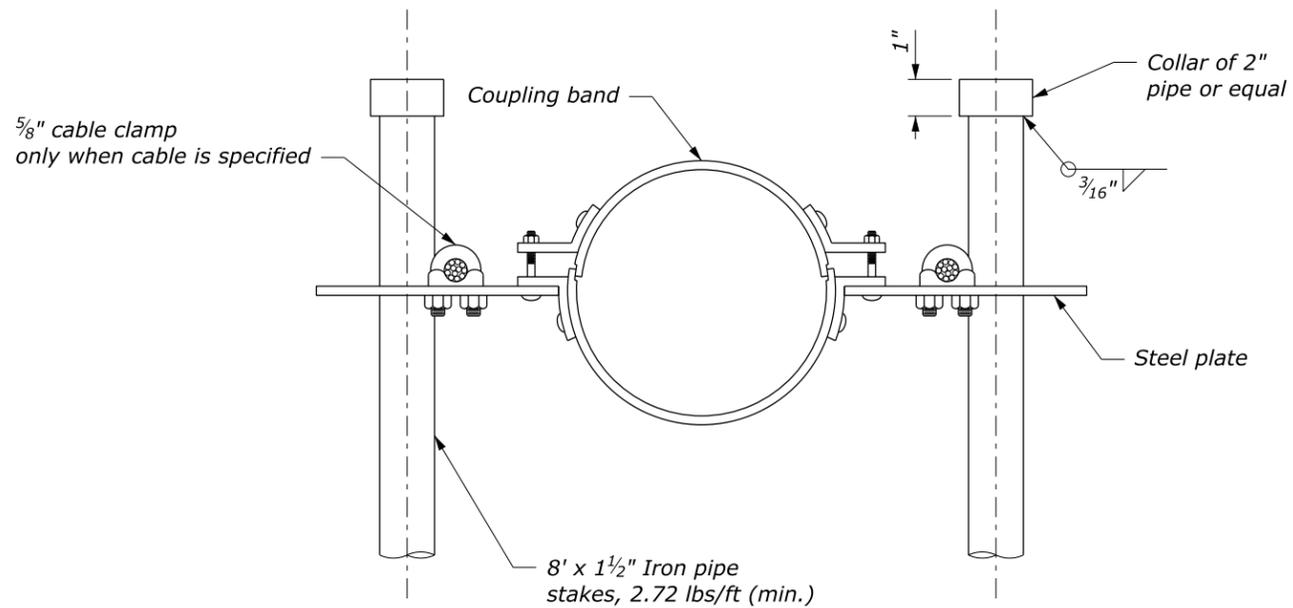
**STEEL PLATE**

**NOTE:**

1. Galvanize all pipe stakes and hardware after fabrication.
2. Approved alternative pipe anchor assemblies may be used.
3. Place slope anchor assemblies on 20' max. centers on slopes 20% or greater.
4. Plate material to be ASTM A36. Galvanize after fabrication.



**METAL PIPE ASSEMBLY**



**ANCHOR ASSEMBLY**

NO SCALE

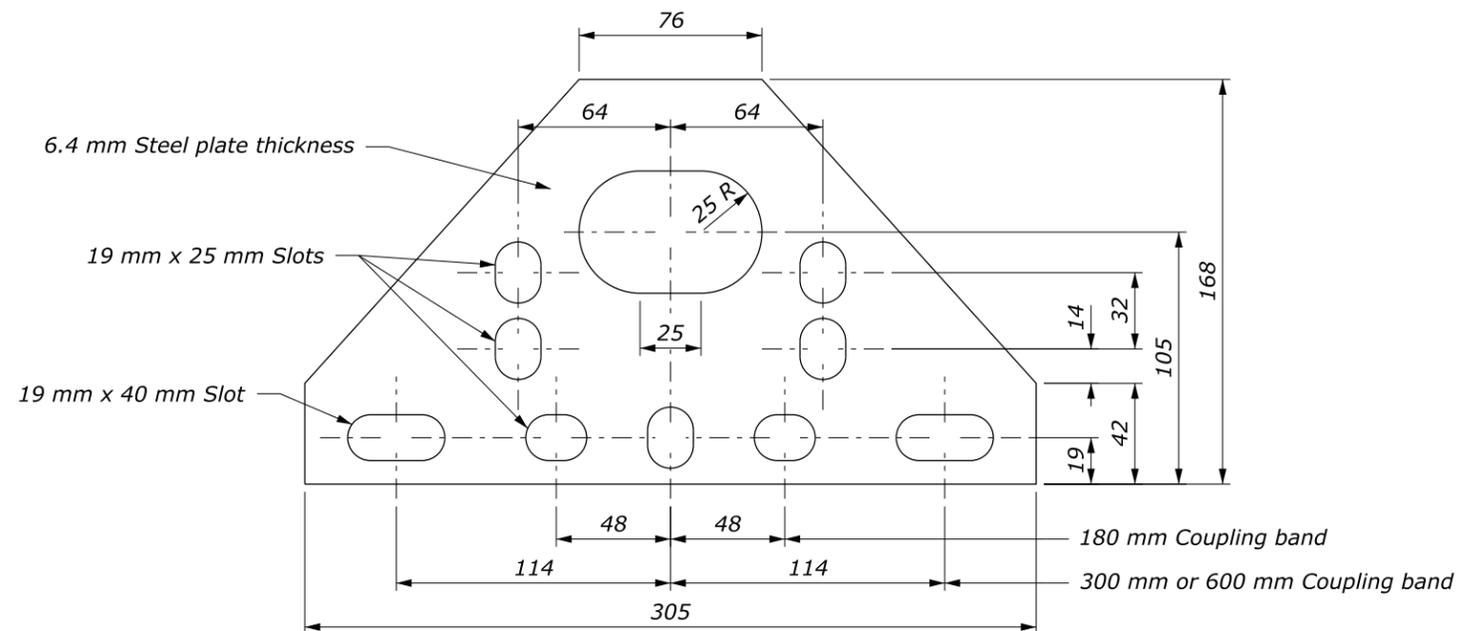
U.S. DEPARTMENT OF TRANSPORTATION, FHWA  
OFFICE OF FEDERAL LANDS HIGHWAY

WFL STANDARD  
W606-14

**PIPE ANCHOR ASSEMBLY**

SPECIFICATION  
FP-24, FP-14

APPROVED FOR USE  
9/2009

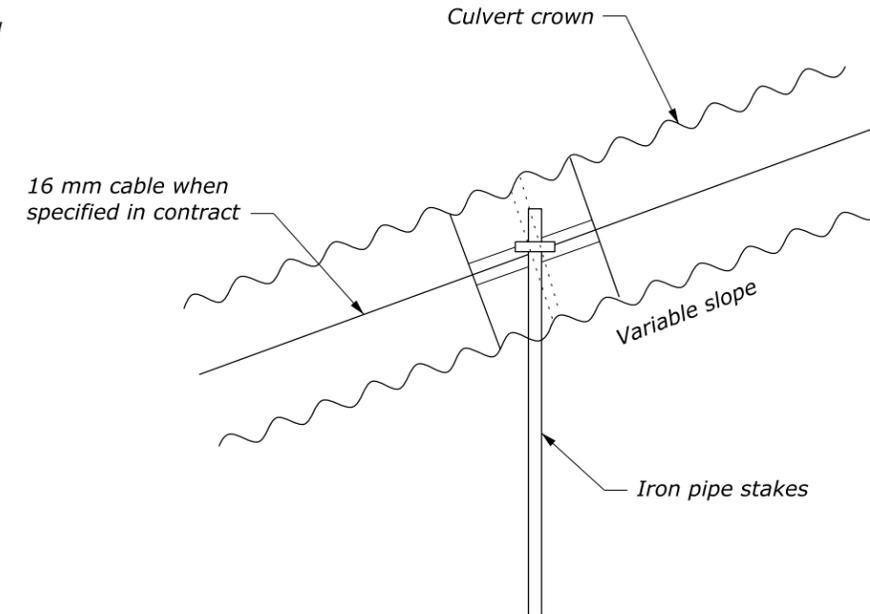


Measure length of coupling band parallel to the centerline of the pipe

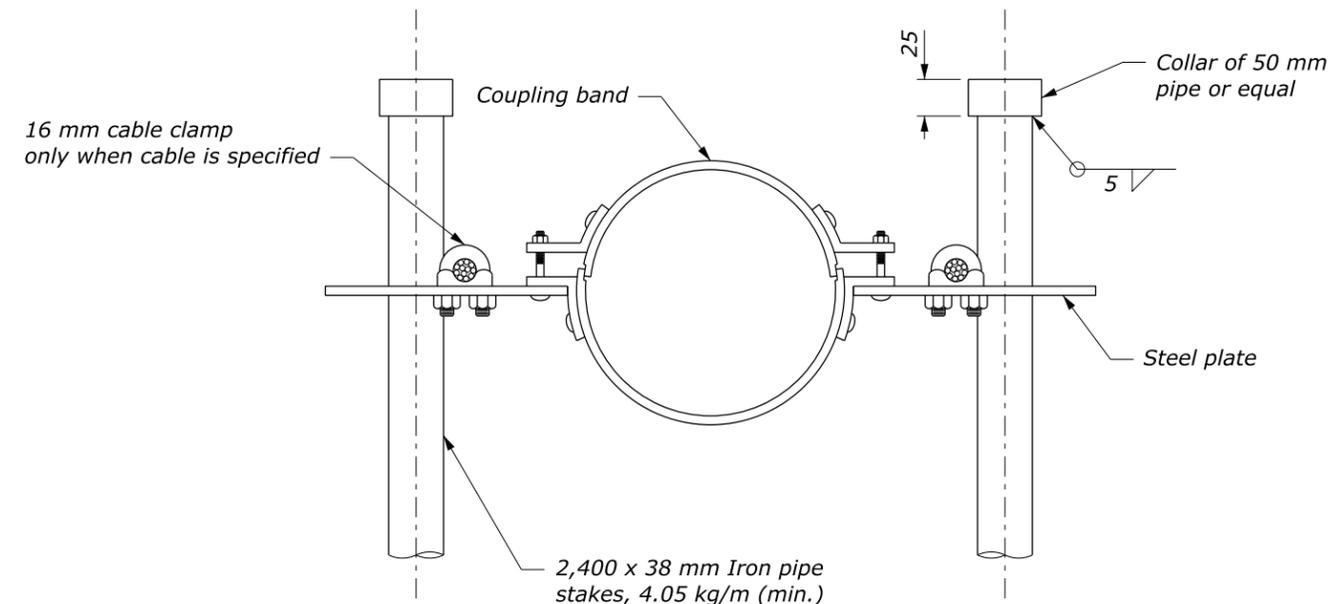
**STEEL PLATE**

**NOTE:**

1. Galvanize all pipe stakes and hardware after fabrication.
2. Approved alternative pipe anchor assemblies may be used.
3. Place slope anchor assemblies on 6 m max. centers on slopes 20% or greater.
4. Plate material to be ASTM A36. Galvanize after fabrication.



**METAL PIPE ASSEMBLY**



**ANCHOR ASSEMBLY**

This drawing contains **Metric** units of measure. Dimensions without units are millimeters.

NO SCALE

U.S. DEPARTMENT OF TRANSPORTATION, FHWA OFFICE OF FEDERAL LANDS HIGHWAY	WFL STANDARD WM606-14
<b>PIPE ANCHOR ASSEMBLY</b>	SPECIFICATION FP-24, FP-14
	APPROVED FOR USE 9/2009