## Section 302. — crushed aggregate

01 APR 2024 – FP-24

WFL Specification 01 APR 2024 3020020

Include the following when aggregate is measured by the cuyd.

Note: Default measurement for this Section is cuyd, talk to Construction and Materials before using a different measurement.

Delete Table 302-1 and substitute the following:

Table 301-1

Sampling, Testing, and Acceptance Requirements

Table 301-1 (continued)

Sampling, Testing, and Acceptance Requirements

Table 302-1

Sampling, Testing, and Acceptance Requirements

Table 301-1 (continued)

Sampling, Testing, and Acceptance Requirements

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
| Remarks | **Production** | Not required for shoulder finishing | For Method 2 compaction only | Not required for shoulder finishing  | **Finished Product** | − | (1) Minimum of 5 points per proctor. |
| Reporting Time | 14 days before use | End of shift | " | Before placement of next lift or as requested |
| Split Sample | No | " | " | No |
| Point of Sampling | Stockpile or production output | In-place after compaction | " | Surface of final course |
| Sampling Frequency | 1 per aggregate supplied | 1 per 1500 SQYD per lift  | " | Determined by the CO |
| Test Methods Specifications | AASHTO T 180 Method D (1) | AASHTO T 310 or other approved procedures | " | Subsection 301.06 |
| Category | − | − | − | − |
| Characteristic | Moisture- density  | Density | Moisture content (in-place) | Surface tolerance & grade |
| Type of Acceptance (Subsection) | Measured and tested for conformance (106.04) | Process control (153.03) | Measured and tested for conformance (106.04) |
| Material or Product (Subsection) | Crushed aggregate | Crushed aggregate | Crushed aggregate |

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Include the following when aggregate is measured by the ton.

 Note: Default measurement for this Section is cuyd, talk to Construction and Materials before using a different measurement.

Delete Table 302-1 and substitute the following:

Table 301-1

Sampling, Testing, and Acceptance Requirements

Table 301-1 (continued)

Sampling, Testing, and Acceptance Requirements

Table 302-1

Sampling, Testing, and Acceptance Requirements

Table 301-1 (continued)

Sampling, Testing, and Acceptance Requirements

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
| Remarks | **Production** | Not required for shoulder finishing | For Method 2 compaction only | Not required for shoulder finishing  | **Finished Product** | − | (1) Minimum of 5 points per proctor. |
| Reporting Time | 14 days before use | End of shift | " | Before placement of next lift or as requested |
| Split Sample | No | " | " | No |
| Point of Sampling | Stockpile or production output | In-place after compaction | " | Surface of final course |
| Sampling Frequency | 1 per aggregate supplied | 1 per 500 tons  | " | Determined by the CO |
| Test Methods Specifications | AASHTO T 180 Method D (1) | AASHTO T 310 or other approved procedures | " | Subsection 301.06 |
| Category | − | − | − | − |
| Characteristic | Moisture- density  | Density | Moisture content (in-place) | Surface tolerance & grade |
| Type of Acceptance (Subsection) | Measured and tested for conformance (106.04) | Process control (153.03) | Measured and tested for conformance (106.04) |
| Material or Product (Subsection) | Crushed aggregate | Crushed aggregate | Crushed aggregate |