## Section 204. — EXCAVATION AND EMBANKMENT

01 APR 2025 – FP-24

Constru**c**tion Requirements

WFL Specification 01 APR 2024 2040030

Include the following when sufficient quantity is NOT available without processing the material.

### 204.10 Embankment Construction.

Delete the first paragraph of Subsection (b) and substitute the following:

**(b) Embankment within the roadway prism.** Place embankment material in horizontal lifts no more than 12 inches in compacted thickness. Construct the top 12 inches of the embankment using 6-inch minus material. After suitable conserved material is exhausted, construct the remainder of the top 12 inches of the embankment with select borrow. Incorporate oversize boulders or rock fragments into the lower lifts by reducing them in size or placing them individually as required below. Compact each lift according to Subsection 204.11 before placing the next lift.

WFL Specification 01 APR 2024 2040060

Include the following when disposal sites are designated.

### 204.14 Disposal of Unsuitable or Excess Material.

Add the following:

Unsuitable or excess material may be disposed of at [INSERT DISPOSAL SITE LOCATION(S)].

WFL Specification 01 APR 2024 2040070

Use the following when watering and compaction of the disposal site is required.

Water and compact material disposed of at [INSERT DISPOSAL SITE LOCATION(S)].

WFL Specification 01 APR 2025 2040080

Include the following in all projects that include Embankment as a pay item.

### 204.16(c)(1)*(a)*

Delete this Subsection and substitute the following:

*(a)* Roadway prism embankments. Use the design volume. The design volume is defined as the bid schedule quantity less any allowance, as shown in the summary of quantities sheet in the plans. This volume is subject to adjustments resulting from changes to slope stakes according to Subsection 152.05(d);