02/25/2025

Include if using a Section 302 pay item (projects with **less** than 5000 tons of crushed aggregate (certification acceptance)).

## Section 302. — CRUSHED AGGREGATE

**302.06 Acceptance.** Add the following to the second paragraph:

Sample material at the frequency shown in Table 302-1. Materials that do not meet the approved certification will be considered unacceptable.

Delete Table 302-1 and substitute the following:

**Table 302-1**

**Sampling, Testing, and Acceptance Requirements**

| **Material or Product** | **Type of Acceptance (Subsection)** | **Characteristic** | **Test Methods Specifications** | **Sampling Frequency** | **Point of Sampling** | **Split Sample** | **Reporting Time** |
| --- | --- | --- | --- | --- | --- | --- | --- |
| **Production** | | | | | | | |
| Crushed aggregate(1) | Measured & tested for conformance (106.04) | Moisture- density | AASHTO T 180, Method D(3) | 1 per aggregate supplied | Production output or stockpile | Yes | Before using in work |
| Gradation(2) | AASHTO T 11 & T 27 | 1 per 500 tons | From the windrow or roadbed after processing | Yes | Before placing next layer |
| Density | AASHTO T 310 or other approved procedures | 1 per 500 tons | In-place after compaction | No | Before placing next lift |
| Crushed aggregate | Process control (153.03) | Moisture content (in-place) | AASHTO T 310 or other approved procedures | 1 per 500 tons | In-place after compaction | No | Before placement of next lift or as requested |
| **Finished Product** | | | | | | | |
| Crushed aggregate | Measured & tested for conformance (106.04) | Surface tolerance & grade | Subsection 301.06 | Determined by the CO | Surface of final course | No | Before placement of next layer or as requested |

(1) Sampling and testing required for roadway aggregate.

(2) Use only sieves indicated for the specified gradation.

(3) At least 5 points per proctor.