04/21/2025

708-14.docx

## Section 708. — PLASTIC PIPE

Include the following when heat fusion welded HDPE pipe is used on the project.

**708.09** Add the following:

**708.09 Heat fusion welded high density polyethylene (HDPE) pipe.** Provide pipe and fittings conforming to ASTM F714 with a minimum designation code of PE4710 and a minimum cell classification of 445474C or 445574C. Only use recycled compounds from the same manufacturing plant and of the same resin type.